

**TANGGRIP TAG N-C cutter inserts, IC5400, Groove width w / corner radius R:
3,05/0,2mm****Order data**

Order number	273630 3,05/0,2
GTIN	7291075213560
Item class	26A

Description**Version:**

Chip breakers with a pronounced protective chamfer. First choice for ISO-P. Medium to high feed rates.

Application:

For parting off and grooving.

Suitable for:

Adapter No. 273610 – 273614.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Groove width w	3.05 mm
Corner radius R	0.2 mm
Tolerance groove width w	0.04 mm
Feed f	0.1 - 0.25 mm/rev.

Series	TANGGRIP-PL
Manufacturer's designation	TAG N3C IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Cutting conditions	slightly interrupted
Chip breaker	C
Cutting speed v_c main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving