



## TANGGRIP TAG N-C cutter inserts, IC5400, Groove width w / corner radius R: 2/0,2mm



### Order data

Order number	273630 2/0,2
GTIN	7291075213546
Item class	26A

### Description

**Version:**

Chip breakers with a pronounced protective chamfer. First choice for ISO-P. Medium to high feed rates.

**Application:**

For parting off and grooving.

**Suitable for:**

Adapter No. 273610 – 273614.

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Groove width w	2 mm
Corner radius R	0.2 mm
Tolerance groove width w	0.04 mm
Feed f	0.1 - 0.16 mm/rev.

Series	TANGGRIP-PL
Manufacturer's designation	TAG N2C IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Cutting conditions	slightly interrupted
Chip breaker	C
Cutting speed $v_c$ main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving