

**TANGGRIP TAG N-MF cutter inserts, IC5400, Groove width w / corner radius R:  
4/0,25mm****Order data**

Order number	273636 4/0,25
GTIN	7291075325867
Item class	26A

**Description****Version:**

Chip breaker with protective chamfer. Universal for ISO-P and ISO-M. For medium feed rates.

**Application:**

For parting off and grooving.

**Suitable for:**

Adapter No. 273610 – 273614.

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Groove width w	4 mm
Corner radius R	0.25 mm
Tolerance groove width w	0.05 mm
Feed f	0.07 - 0.22 mm/rev.
Series	TANGGRIP-PL

Manufacturer's designation	TAG N4MF IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting conditions	slightly interrupted
Chip breaker	MF
Cutting speed $v_c$ main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving