



TANGGRIP TAG N-LF cutter inserts, IC5400, Groove width w / corner radius R: 3,05/0,2mm



Order data

Order number	273642 3,05/0,2
GTIN	7291075325690
Item class	26A

Description

Version:

Positive chip breaker. Soft-cutting. Low feed rates.

Application:

For parting off and grooving.

Suitable for:

Adapter No. 273610 – 273614.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Groove width w	3.05 mm
Corner radius R	0.2 mm
Feed f	0.04 - 0.1 mm/rev.
Tolerance groove width w	0.04 mm
Series	TANGGRIP-PL

Manufacturer's designation	TAG N3LF IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting conditions	slightly interrupted
Chip breaker	LF
Cutting speed v_c main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving