



## TANGGRIP TAG N-LF cutter inserts, IC5400, Groove width w / corner radius R: 2/0,2mm



### Order data

Order number	273642 2/0,2
GTIN	7291075325683
Item class	26A

### Description

**Version:**

Positive chip breaker. Soft-cutting. Low feed rates.

**Application:**

For parting off and grooving.

**Suitable for:**

Adapter No. 273610 – 273614.

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Groove width w	2 mm
Corner radius R	0.2 mm
Feed f	0.03 - 0.08 mm/rev.
Tolerance groove width w	0.04 mm
Series	TANGGRIP-PL

Manufacturer's designation	TAG N2LF IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting conditions	slightly interrupted
Chip breaker	LF
Cutting speed $v_c$ main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving