



TANGGRIP TAG N-MF cutter inserts, IC5400, Groove width w / corner radius R: 3,05/0,2mm



Order data

Order number	273636 3,05/0,2
GTIN	7291075325904
Item class	26A

Description

Version:

Chip breaker with protective chamfer. Universal for ISO-P and ISO-M. For medium feed rates.

Application:

For parting off and grooving.

Suitable for:

Adapter No. 273610 – 273614.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Groove width w	3.05 mm
Corner radius R	0.2 mm
Feed f	0.06 - 0.18 mm/rev.
Tolerance groove width w	0.05 mm
Series	TANGGRIP-PL

Manufacturer's designation	TAG N3MF IC5400
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Secondary application	M
Cutting conditions	slightly interrupted
Chip breaker	MF
Cutting speed v_c main application	60 - 180 m/min
Grade	IC5400
Type of product	Indexable insert for grooving