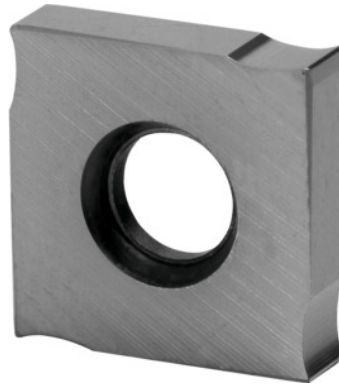


**Garant**
**SNHX 1102 neutral, Type: ST1400**

**Order data**

Order number	218571 ST1400
GTIN	4045197656308
Item class	21A

**Description**
**Note:**

Standard application values for  $a_e$  max.

for slot width  $a_p$ : 4 mm

Grade: HB7525

Feed  $f_z$  per tooth: 0.13 mm

Chamfer width: 0.15 mm

**Technical description**

Feed $f_z$ per tooth	0.13 mm
Type	ST1400
Chamfer width	0.15 mm
Grade	HB7525
ISO code indexable insert	SNHX 1102
Tool material	Carbide
Insert thickness S	2.3 mm

for slot width $a_p$	4 mm
Number of changes/inserts	4
Type of product	Indexable insert for milling