



## HELISLOT T-slot milling cutter, Weldon shank, $\varnothing$ DC / $\varnothing$ DSh6: 31,7/20mm



### Order data

Order number	227718 31,7/20
GTIN	7291075438901
Item class	19D

### Description

#### Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

#### Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

### Technical description

Cutting edge $\varnothing D_c$	31.7 mm
Overall length $L_{tot}$	95 mm
suitable indexable insert	XNMMU090408
Slot depth $a_p$	10.8 mm
Corner chamfer angle	90 degrees
Shank $\varnothing D_s$ h6	20 mm
Number of effective inserts $Z_{eff}$	2
Collar $\varnothing d_1$	16 mm
Number of indexable inserts	4
Overhang $L_1$	41 mm

Manufacturer's designation	ETS D32-11-W20-XN09
Shank type	Weldon shank
Type of product	Slot milling cutter

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## Accessories

Set of insert screws5 pieces Type 3	229695 3
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