



HELISLOT T-slot milling cutter, Weldon shank, \varnothing DC / \varnothing DSh6: 31,7/32mm



Order data

Order number	227718 31,7/32
GTIN	7291075438949
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

Technical description

suitable indexable insert	XNMU090408
Cutting edge \varnothing D _c	31.7 mm
Corner chamfer angle	90 degrees
Overhang L ₁	45 mm
Slot depth a _p	13.8 mm
Number of effective inserts Z _{eff}	2
Overall length L _{tot}	110 mm
Number of indexable inserts	4
Collar \varnothing d ₁	16 mm
Shank \varnothing D _s h6	32 mm

Manufacturer's designation	ETS D32-14-W32-XN09
Shank type	Weldon shank
Type of product	Slot milling cutter

Accessories

Set of insert screws5 pieces Type 3	229695 3
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