



## HELISLOT T-slot milling cutter, Weldon shank, $\varnothing$ DC / $\varnothing$ DSh6: 31,7/25Smm



### Order data

Order number	227718 31,7/25S
GTIN	7291075438932
Item class	19D

### Description

#### Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

#### Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

### Technical description

Corner chamfer angle	90 degrees
Cutting edge $\varnothing$ D <sub>c</sub>	31.7 mm
Shank $\varnothing$ D <sub>s</sub> h6	25 mm
Slot depth a <sub>p</sub>	13.8 mm
Overhang L <sub>1</sub>	41 mm
Collar $\varnothing$ d <sub>1</sub>	16 mm
Overall length L <sub>tot</sub>	105 mm
Number of effective inserts Z <sub>eff</sub>	2
Number of indexable inserts	4
suitable indexable insert	XNMU090408

Manufacturer's designation	ETS D32-14-W25-XN09
Shank type	Weldon shank
Type of product	Slot milling cutter

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## Accessories

Set of insert screws5 pieces Type 3	229695 3
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