



HELISLOT T-slot milling cutter, Weldon shank, \varnothing DC / \varnothing DSh6: 31,7/25mm



Order data

Order number	227718 31,7/25
GTIN	7291075438918
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

Technical description

Corner chamfer angle	90 degrees
Overhang L_1	41 mm
Collar $\varnothing d_1$	16 mm
Overall length L_{tot}	105 mm
Cutting edge $\varnothing D_c$	31.7 mm
suitable indexable insert	XNMMU090408
Number of effective inserts Z_{eff}	2
Shank $\varnothing D_s$ h6	25 mm
Number of indexable inserts	4
Slot depth a_p	10.8 mm

Manufacturer's designation	ETS D32-11-W25-XN09
Shank type	Weldon shank
Type of product	Slot milling cutter

Accessories

Set of insert screws5 pieces Type 3	229695 3
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