

**Garant**
**Side milling cutter with collar Width  $a_p = 10$  mm,  $\varnothing D$ : 125mm**

**Order data**

Order number	218566 125
GTIN	4045197530394
Item class	210

**Description**
**Version:**

Side milling cutters of robust special steel for reduced vibration.

**Application:**

For milling grooves and slots. For flat or non-flat slot base.

**Spare part:**

No. 219983 (TX15; 2.2 Nm).

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size IP15**.

Side milling cutters available up to  $\varnothing D = 200$  mm.

**Technical description**

Number of effective inserts $Z_{\text{eff}}$	6
maximum cutting depth $a_{e\text{max}}$	23.7 mm
suitable indexable insert	SNHX
Overall length $L_{\text{tot}}$	50 mm
Collar $\varnothing d_1$	70 mm

Cutting edge $\varnothing D_c$	125 mm
Mounting bore $\varnothing$	40 mm
Number of indexable inserts	12
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 1205
Pack of insert screws	219983 (IP15; 2.2 Nm)
Type of product	Side milling cutter

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## Accessories

Set of insert screws 10-piece	219983
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2