

**TANGGRIP TNF-IQ inserts, IC808, Groove width w / corner radius R: 4/0,25mm****Order data**

Order number	274224 4/0,25
GTIN	7291075310597
Item class	26A

**Description****Version:**

Positive chip breaker. Soft-cutting. Optimal chip control and chip evacuation. Low to medium feed rates.

**Application:**

For face grooving.

**Suitable for:**

Blade No. 274202 – 274205.

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Groove width w	4 mm
Corner radius R	0.25 mm
Feed f	0.08 - 0.12 mm/rev.
Tolerance groove width w	0.05 mm
Series	TANG-GRIP

Manufacturer's designation	TNF 4M-IQ IC808
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	M
Cutting conditions	slightly interrupted
Chip breaker	M
Cutting speed $v_c$ main application	80 - 150 m/min
Grade	IC808
Type of product	Indexable insert for grooving