



FLASHPENTA PMN D-J/D-C inserts, IC908, Groove width w / insert size: 2/22mm



Order data

Order number	273580 2/22
GTIN	7291075380675
Item class	26K

Description

Version:

For parting off and grooving soft components. Minimises burr formation. Positive chip breaker. Soft-cutting. Low to medium feed rates.

Suitable for:

Toolholder No. 273576 – 273577.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Corner radius R	0.2 mm
Tolerance groove width w	0.03 mm
Feed f	0.04 - 0.12 mm/rev.
Groove width w	2 mm
Tolerance corner radius R	0.03 mm

Series	FLASHPENTA
Manufacturer's designation	PMN D22-2J02 IC908
Number of changes/inserts	5
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	UNI
Cutting conditions	continuous
Chip breaker	J
Cutting speed v_c main application	60 - 180 m/min
Grade	IC908
Type of product	Indexable insert for grooving