



## FLASHPENTA PMN D-J/D-C inserts, IC908, Groove width w / insert size: 2/32mm



### Order data

Order number	273581 2/32
GTIN	7291075380606
Item class	26K

### Description

#### Version:

For parting off rods and hard materials, and for difficult applications. Chip breakers with a pronounced protective chamfer. Medium to high feed rates.

#### Suitable for:

Toolholder No. 273576 – 273577.

#### Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Corner radius R	0.2 mm
Tolerance groove width w	0.03 mm
Groove width w	2 mm
Feed f	0.04 - 0.14 mm/rev.
Tolerance corner radius R	0.03 mm
Series	FLASHPENTA

Manufacturer's designation	PMN D32-2C02 IC908
Number of changes/inserts	5
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	UNI
Cutting conditions	continuous
Chip breaker	C
Cutting speed $v_c$ main application	60 - 180 m/min
Grade	IC908
Type of product	Indexable insert for grooving