



## PENTACUT 17 N-NP inserts left-hand, IC1008, Groove width w / insert size: 2/17mm



### Order data

Order number	273959 2/17
GTIN	7291075389661
Item class	26K

### Description

#### Application:

All-round system for machining small components. For parting off, grooving, threading and reverse turning.

For grooving and groove turning. Soft-cutting.

#### Suitable for:

Toolholder No. 273950 – 273951.

#### Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Corner radius R	0.8 mm
Groove width w	2 mm
Grooving depth $t_{max}$	4 mm
RETOL	0.02 mm
CUTDIA	32 mm

Feed rate $f$ when grooving	0.05 - 0.15 mm/rev.
Feed rate $f$ when parting off	0.05 - 0.09 mm/rev.
Cutting depth $a_p$	0.1 - 2.5 mm
Series	PENTACUT
Cutting depth $a_{p \max}$	2.5 mm
Cutting depth $a_{p \min}$	0.05 mm
Manufacturer's designation	PENTA 17-200NP08LS IC1008
Number of changes/inserts	5
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	UNI
Cutting conditions	continuous
Chip breaker	NP
Cutting speed $v_c$ main application	50 - 150 m/min
Grade	IC1008
Type of product	Indexable insert for grooving