



## HELI-GRIP HFH compact toolholder strengthened, left-hand, Ø area/ cut DAXN-DAXX: 400-3000mm



### Order data

|              |                 |
|--------------|-----------------|
| Order number | 273769 400-3000 |
| GTIN         | 7291075033779   |
| Item class   | 26D             |

### Description

#### Application:

For axial grooving and facing.

#### Suitable for:

Cutting inserts No. 273403 – 273413.

#### Note:

For left-hand compact toolholders, use left-hand inserts (type HGPL or HFPL).

### Technical description

|                            |                  |
|----------------------------|------------------|
| Groove width w             | 6 mm             |
| HBH                        | 3 mm             |
| Grooving depth $t_{max}$   | 32 mm            |
| OAH                        | 40 mm            |
| H                          | 25 mm            |
| Series                     | HELI-GRIP        |
| WF                         | 26.4 mm          |
| Overall length L           | 150 mm           |
| Head length $L_1$          | 51 mm            |
| Manufacturer's designation | HFHL 25-400-6T32 |

|                         |                     |
|-------------------------|---------------------|
| B                       | 25 mm               |
| Application type        | left-hand           |
| Through-coolant         | no                  |
| axial grooving possible | yes                 |
| Type of product         | Screw-on toolholder |