

**FLASHPENTA PMN D-J/D-C inserts, IC908, Groove width w / insert size:
3/32mm****Order data**

Order number	273581 3/32
GTIN	7291075380613
Item class	26K

Description**Version:**

For parting off rods and hard materials, and for difficult applications. Chip breakers with a pronounced protective chamfer. Medium to high feed rates.

Suitable for:

Toolholder No. 273576 – 273577.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Feed f	0.06 - 0.22 mm/rev.
Corner radius R	0.2 mm
Tolerance groove width w	0.03 mm
Tolerance corner radius R	0.03 mm
Series	FLASHPENTA
Manufacturer's designation	PMN D32-3C02 IC908

Main application	UNI
Cutting conditions	continuous
Chip breaker	C
Cutting speed v_c main application	60 - 180 m/min
Grade	IC908
Type of product	Indexable insert for grooving