


MINCUT MIFR inserts neutral, IC908, Groove width w / insert size: 2/8mm

Order data

Order number	270426 2/8
GTIN	7291075262520
Item class	26J

Description
Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

Insert size \varnothing d	8 mm
maximum cutting depth t_{max}	5.5 mm
WF	2.8 mm
INSL	17.7 mm
DAXN-DAXX	8 - 16 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
Corner radius R	0.2 mm
Series	MINCUT
Manufacturer's designation	MIFR 8-2.00-0.20 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert