



MINCUT MIFR inserts neutral, IC908, Groove width w / insert size: 3/15mm



Order data

Order number	270426 3/15
GTIN	7291075262476
Item class	26J

Description

Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

Insert size \varnothing d	15 mm
WF	5.85 mm
DAXN-DAXX	15 - 60 mm
INSL	30 mm
Feed rate f when axial grooving	0.03 - 0.05 mm/rev.
Feed rate f when facing	0.03 - 0.04 mm/rev.
Corner radius R	0.2 mm
Series	MINCUT
Manufacturer's designation	MIFR 15-3.00-0.20 IC908
Grade	IC908
Main application	UNI

Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert