


**MINCUT MIFR inserts neutral, IC908, Groove width w / insert size: 2,2/8mm**

**Order data**

Order number	270426 2,2/8
GTIN	7291075262537
Item class	26J

**Description**
**Version:**

For internal face grooving and turning.

**Suitable for:**

Boring bar No. 270420.

**Technical description**

maximum cutting depth $t_{max}$	5.5 mm
Insert size $\varnothing d$	8 mm
WF	2.9 mm
Feed rate $f$ when facing	0.02 - 0.06 mm/rev.
Feed rate $f$ when axial grooving	0.02 - 0.1 mm/rev.
INSL	17.7 mm
DAXN-DAXX	8 - 21 mm
Corner radius $R$	0.2 mm
Series	MINCUT
Manufacturer's designation	MIFR 8-2.20-0.20 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	80 - 140 mm/min
Type of product	Mini indexable insert