


MINCUT MIFR inserts neutral, IC908, Groove width w / insert size: 2,5/10mm

Order data

Order number	270426 2,5/10
GTIN	7291075262544
Item class	26J

Description
Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

Insert size \varnothing d	10 mm
maximum cutting depth t_{max}	9 mm
WF	3.1 mm
INSL	25.1 mm
DAXN-DAXX	10 - 30 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
Corner radius R	0.2 mm
Series	MINCUT
Manufacturer's designation	MIFR 10-2.50-0.20 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert