


MINCUT MIFR inserts Full radius, IC908, Groove width w / insert size: 1,6/8mm

Order data

Order number	270427 1,6/8
GTIN	7291075262568
Item class	26J

Description
Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

Insert size \varnothing d	8 mm
maximum cutting depth t_{\max}	5.5 mm
WF	2.6 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
INSL	17.7 mm
DAXN-DAXX	8 - 12.1 mm
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
Corner radius R	0.8 mm
Series	MINCUT
Manufacturer's designation	MIFR 8-1.60-0.80 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert