



MINCUT MIFR inserts Full radius, IC908, Groove width w / insert size: 2,5/10mm



Order data

Order number	270427 2,5/10
GTIN	7291075262445
Item class	26J

Description

Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

maximum cutting depth t_{max}	9 mm
Insert size $\varnothing d$	10 mm
WF	3.3 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
INSL	25.1 mm
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
DAXN-DAXX	10 - 34 mm
Corner radius R	1.25 mm
Series	MINCUT
Manufacturer's designation	MIFR 15-2.50-1.25 IC908

Grade	IC908
Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert