


**MINCUT MEFL inserts Full radius, IC908, Groove width w / insert size: 1,6/8mm**

**Order data**

Order number	270429 1,6/8
GTIN	7291075359541
Item class	26J

**Description**
**Version:**

For external face grooving and turning next to shafts.

**Suitable for:**

Boring bar No. 270420.

**Technical description**

DAXN-DAXX	7 - 12.1 mm
Insert size $\varnothing$ d	8 mm
WF	2.7 mm
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
Feed rate f when facing	0.02 - 0.06 mm/rev.
maximum cutting depth $t_{max}$	5.5 mm
INSL	17.4 mm
Corner radius R	0.8 mm
Series	MINCUT
Manufacturer's designation	MEFL 8-1.60-0.80 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	60 - 180 mm/min
Type of product	Mini indexable insert