


**MINCUT MEFL inserts neutral, IC908, Groove width w / insert size: 2/8mm**

**Order data**

Order number	270428 2/8
GTIN	7291075359534
Item class	26J

**Description**
**Version:**

For external face grooving and turning next to shafts.

**Suitable for:**

Boring bar No. 270420.

**Technical description**

INSL	17.4 mm
Feed rate f when parting off	3.1 mm/rev.
WF	3.1 mm
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
maximum cutting depth $t_{max}$	5.5 mm
Insert size $\varnothing d$	8 mm
DAXN-DAXX	7 - 20 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
Corner radius R	0.2 mm
Series	MINCUT
Manufacturer's designation	MEFL 8-2.00-0.20 IC908

Grade	IC908
Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	60 - 180 mm/min
Type of product	Mini indexable insert