


MINCUT MIFR inserts Full radius, IC908, Groove width w / insert size: 3/10mm

Order data

Order number	270427 3/10
GTIN	7291075262575
Item class	26J

Description
Version:

For internal face grooving and turning.

Suitable for:

Boring bar No. 270420.

Technical description

Insert size \varnothing d	10 mm
maximum cutting depth t_{max}	9 mm
WF	5.55 mm
DAXN-DAXX	12 - 47 mm
Feed rate f when facing	0.02 - 0.06 mm/rev.
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
INSL	25.1 mm
Corner radius R	1.5 mm
Series	MINCUT
Manufacturer's designation	MIFR 10-3.00-1.50 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	80 - 140 mm/min
Type of product	Mini indexable insert