



MINCUT MEFL inserts Full radius, IC908, Groove width w / insert size: 3/10mm



Order data

Order number	270429 3/10
GTIN	7291075424645
Item class	26J

Description

Version:

For external face grooving and turning next to shafts.

Suitable for:

Boring bar No. 270420.

Technical description

INSL	24.5 mm
Feed rate f when axial grooving	0.02 - 0.06 mm/rev.
Insert size \varnothing d	10 mm
Feed rate f when facing	0.02 - 0.05 mm/rev.
maximum cutting depth t_{max}	9 mm
Corner radius R	1.5 mm
Series	MINCUT
Manufacturer's designation	MEFL 10-3.00-1.50 IC908
Grade	IC908
Main application	UNI
Cutting conditions	continuous

Cutting speed v_c main application

60 - 180 mm/min

Type of product

Mini indexable insert