


**MINCUT MIFR inserts Full radius, IC908, Groove width w / insert size: 3/15mm**

**Order data**

Order number	270427 3/15
GTIN	7291075262452
Item class	26J

**Description**
**Version:**

For internal face grooving and turning.

**Suitable for:**

Boring bar No. 270420.

**Technical description**

Insert size $\varnothing$ d	15 mm
maximum cutting depth $t_{max}$	15 mm
WF	5.85 mm
DAXN-DAXX	10 - 999 mm
Feed rate f when axial grooving	0.03 - 0.05 mm/rev.
INSL	30 mm
Feed rate f when facing	0.03 - 0.04 mm/rev.
Corner radius R	1.5 mm
Series	MINCUT
Manufacturer's designation	MIFR 15-3.00-1.50 IC908
Grade	IC908

Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	80 - 140 mm/min
Type of product	Mini indexable insert