


MINCUT MEFL inserts neutral, IC908, Groove width w / insert size: 2,2/8mm

Order data

Order number	270428 2,2/8
GTIN	7291075359527
Item class	26J

Description
Version:

For external face grooving and turning next to shafts.

Suitable for:

Boring bar No. 270420.

Technical description

Feed rate f when parting off	3.1 mm/rev.
INSL	17.4 mm
WF	3.1 mm
DAXN-DAXX	7 - 20 mm
Feed rate f when axial grooving	0.02 - 0.1 mm/rev.
Feed rate f when facing	0.02 - 0.06 mm/rev.
Insert size \varnothing d	8 mm
maximum cutting depth t_{max}	5.5 mm
Corner radius R	0.2 mm
Series	MINCUT
Manufacturer's designation	MEFL 8-2.20-0.20 IC908

Grade	IC908
Main application	UNI
Cutting conditions	continuous
Cutting speed v_c main application	60 - 180 mm/min
Type of product	Mini indexable insert