



## MINCUT MEFL inserts Full radius, IC908, Groove width w / insert size: 2,5/10mm



### Order data

Order number	270429 2,5/10
GTIN	7291075424652
Item class	26J

### Description

#### Version:

For external face grooving and turning next to shafts.

#### Suitable for:

Boring bar No. 270420.

### Technical description

WF	3.15 mm
Feed rate f when axial grooving	0.02 - 0.06 mm/rev.
maximum cutting depth $t_{max}$	9 mm
INSL	24.5 mm
Feed rate f when facing	0.02 - 0.05 mm/rev.
DAXN-DAXX	10 - 45 mm
Insert size $\varnothing$ d	10 mm
Corner radius R	1.25 mm
Series	MINCUT
Manufacturer's designation	MEFL 10-2.50-1.25 IC908

Grade	IC908
Main application	UNI
Cutting conditions	continuous
Cutting speed $v_c$ main application	60 - 180 mm/min
Type of product	Mini indexable insert