



TPKT 1003PDR, IC810, Type: GGG



Order data

Order number	226596 GGG
GTIN	7291075313628
Item class	19A

Description

Version:

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof. Standard application values for $a_e = 0.3$ to $1 \times D$ / a_p max = 8.0 mm.

Technical description

Type	GGG
Series	HELI3MILL
Corner radius	0.8 mm
Feed f_z	0.15 mm
Number of changes/inserts	3
ISO code indexable insert	TPKT 1003PDR
Geometry	PDR

Manufacturer's designation	HM390 TPKT 1003PDR IC810
Grade	IC810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	240 m/min	K
wet maximum	suitable		
dry	suitable only under restricted conditions		