



## TDKT 1505PDR, IC882, Type: S



### Order data

Order number	226563 S
GTIN	7291075312621
Item class	19A

### Description

#### Version:

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

#### Note:

Standard application values for  $a_e = 0.3$  to  $1 \times D / a_p$  max = 13.0 mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

Corner radius	0.8 mm
Series	HELI3MILL
ISO code indexable insert	TDKT 1505PDR
Type	S
Feed $f_z$	0.15 mm
Number of changes/inserts	3
Geometry	PDR

Manufacturer's designation	HM390 TDKT 1505PDR IC882
Grade	IC882
Tool material	Carbide
Type of product	Indexable insert for milling

### User data

	Suitability	$V_c$	ISO code
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
wet maximum	suitable		
dry	suitable		