


**TDCT 1505PDR, IC882, Type: S**

**Order data**

Order number	226564 S
GTIN	7291075312638
Item class	19A

**Description**
**Version:**

Trigon indexable insert with 3 helical cutting edges. Axial and radial positive cutting edge design. For effective and precise machining of 90° shoulders.

**Note:**

Standard application values for  $a_e = 0.3$  to  $1 \times D$  /  $a_p$  max = 13.0 mm.

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Type	S
Corner radius	0.8 mm
Series	HELI3MILL
Number of changes/inserts	3
Feed $f_z$	0.15 mm
Geometry	PDR
Manufacturer's designation	HM390 TDCT 1505PDR IC882

Grade	IC882
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
wet maximum	suitable		
dry	suitable		