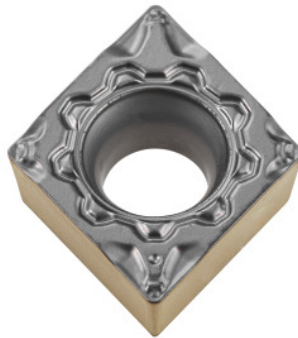


**CCMT 09T302, Grade: IC807****Order data**

Order number	260089 IC807
GTIN	7291075337952
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Series	ISOTURN
Chip breaker	F3P
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Corner radius	0.2 mm
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Cutting depth a_p	0.1 - 2 mm
Cutting conditions	continuous

Main application	P
Cutting speed v_c main application	50 - 245 m/min
Grade	IC807
Feed f	0.06 - 0.25 mm/rev.
Manufacturer's designation	CCMT 09T302-F3P IC807
Type of product	Indexable insert for turning