

## Garant

### GARANT Softcut® 90° shoulder mill MTC long, Plain shank, Ø D / number of teeth Z: 20/5mm



## Order data

Order number	215609 20/5
GTIN	4045197409881
Item class	210

## Description

### Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**. **Suitable inserts APMT 0602..**

### Application:

For shoulder milling to large depths, also slotting. General use in all steels including stainless and acid-resistant steels.

### Spare part:

Pack of insert screws No. 219827 (6IP; 0.45 Nm).

### Note:

GARANT torque screwdriver TQ No. **211750 size 0.45**, use bit No. **674252 size 6IP**. The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

## Technical description

Shank Ø D <sub>s</sub> h6	20 mm
suitable indexable insert	AP.. 0602..
Overhang L <sub>1</sub>	22 mm
Pack of insert screws	219827 (6IP; 0.45 Nm)
Cutting edge Ø D <sub>c</sub>	20 mm
Overall length L <sub>tot</sub>	105 mm

Number of cutting edges Z	5
Ramping length L for $\alpha_{\max}$	16.85 mm
Circular interpolation milling $\varnothing D_{\max}$	38 mm
Circular interpolation milling $\varnothing D_{\min}$	38 mm
Circular interpolation milling $a_p$	0.9 mm
Ramping angle $\alpha_{\max}$	0.68 degrees
Series	Softcut®
$\varnothing D_3$	18 mm
Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP
Torque screwdriver, fixed setting set torque 0,45 N·m	211750 0,45
Set of insert screws 10-piece	219827