

Garant

GARANT Softcut® 90° shoulder mill MTC long, Plain shank, Ø D / number of teeth Z: 18/4Lmm



Order data

Order number	215609 18/4L
GTIN	4045197409850
Item class	210

Description

Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**. **Suitable inserts APMT 0602..**

Application:

For shoulder milling to large depths, also slotting. General use in all steels including stainless and acid-resistant steels.

Spare part:

Pack of insert screws No. 219827 (6IP; 0.45 Nm).

Note:

GARANT torque screwdriver TQ No. **211750 size 0.45**, use bit No. **674252 size 6IP**.

The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

Technical description

Overhang L_1	20 mm
suitable indexable insert	AP.. 0602..
Shank Ø D_s , h6	16 mm
Pack of insert screws	219827 (6IP; 0.45 Nm)
Overall length L_{tot}	180 mm
Cutting edge Ø D_c	18 mm
Number of cutting edges Z	4

Ramping length L for α_{\max}	14.85 mm
Circular interpolation milling $\varnothing D_{\max}$	34 mm
Circular interpolation milling $\varnothing D_{\min}$	34 mm
Circular interpolation milling a_p	0.9 mm
Ramping angle α_{\max}	0.77 degrees
Series	Softcut®
$\varnothing D_3$	16 mm
Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Torque screwdriver, fixed setting set torque 0,45 N·m	211750 0,45
Set of insert screws 10-piece	219827
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP