



Softcut® 90° indexable milling cutter MTC, with threaded shank, Ø D / number of teeth Z: 25/7_ mm

Order data

| | |
|--------------|---------------|
| Order number | 215615 25/7_ |
| GTIN | 4045197409935 |
| Item class | 210 |

Description

Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power**.

Description:

High precision indexable milling cutter with irregular pitch for very smooth cutting, very high precision, and very high metal removal rate. New generation of high performance indexable milling cutters with special geometry for reduced cutting forces for MTC applications under unstable conditions or for spindles with low drive power. For corner milling to large depths, also slotting. General use in all steels including stainless steels. The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

Application:

For face milling to large depths, also slotting. General use in all steels including stainless steels.

Spare part:

Pack of insert screws No. 219827 (6IP; 0.45 Nm).

Note:

GARANT torque screwdriver TQ No. **211750 size 0.45**, use bit No. **674252 size 6IP**.

The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

Setting angle κ : 90 degrees

Milling application: End milling

Milling application: Ramping

Milling application: Circular milling

Spacing of the milling cutter's cutting edges: unequal spacing

Through-coolant: true

Technical description

| | |
|------------------------|---------------------|
| Tool exchange | PowerCard |
| Shank type | with threaded shank |
| Machining strategy | MTC |
| Through-coolant | yes |
| Milling application | End milling |
| Milling application | Ramping |
| Milling application | Circular milling |
| Setting angle κ | 90 degrees |
| Spacing of the cutters | unequal spacing |
| Type | |
| Norm | |
| Type of product | |