

Garant
APMT 060204 FR diamond-coated, HB7810, Type: ALU

Order data

Order number	215630 ALU
GTIN	4045197555779
Item class	21B

Description
Note:

Standard application values for $a_e = 0.25 \times D$. $a_p = 3$ mm, a_p max = 4 mm.

Corner radius: 0.4 mm

Feed f_z per tooth: 0.1 mm

Technical description

Feed f_z per tooth	0.1 mm
Type	ALU
Corner radius	0.4 mm
ISO code indexable insert	APMT 060204 FR
Grade	HB7810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	600 m/min	N
Aluminium (short chipping)	suitable	600 m/min	N
Alu > 10% Si	suitable	550 m/min	N
Graphite, GRP, CRP	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		