

## Garant

**GARANT Softcut® 90° shoulder mill MTC long, Plain shank, Ø D / number of teeth Z: 20/4mm**



### Order data

Order number	215609 20/4
GTIN	4045197409874
Item class	210

### Description

#### Version:

High precision indexable face mill with irregular pitch for very smooth cutting, very high precision and very high metal removal rate. **New generation** of high performance indexable face mills **with special geometry for reduced cutting forces for MTC applications** under **unstable conditions** or **for spindles with low drive power. Suitable inserts APMT 0602..**

#### Application:

For shoulder milling to large depths, also slotting. General use in all steels including stainless and acid-resistant steels.

#### Spare part:

Pack of insert screws No. 219827 (6IP; 0.45 Nm).

#### Note:

GARANT torque screwdriver TQ No. **211750 size 0.45**, use bit No. **674252 size 6IP**.

The insert pocket must be modified when using indexable inserts with a radius of 2 mm.

### Technical description

Pack of insert screws	219827 (6IP; 0.45 Nm)
Overhang $L_1$	22 mm
Cutting edge $\varnothing D_c$	20 mm
Shank $\varnothing D_s$ h6	20 mm
Overall length $L_{tot}$	105 mm
suitable indexable insert	AP.. 0602..

Number of cutting edges Z	4
Ramping length L for $\alpha_{\max}$	16.85 mm
Circular interpolation milling $\varnothing D_{\max}$	38 mm
Circular interpolation milling $\varnothing D_{\min}$	38 mm
Circular interpolation milling $a_p$	0.9 mm
Ramping angle $\alpha_{\max}$	0.68 degrees
Series	Softcut®
$\varnothing D_3$	18 mm
Shank type	Plain shank
Setting angle $\kappa$	90 degrees
Milling application	End milling
Milling application	Ramping
Milling application	Circular milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

## Accessories

Set of insert screws 10-piece	219827
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP
Torque screwdriver, fixed setting set torque 0,45 N·m	211750 0,45