

Garant
Chamfer mill, with bore, Angle γ : 20°

Order data

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| Order number | 215700 20 |
| GTIN | 4045197658166 |
| Item class | 210 |

Description
Note:

- **Recommended milling inserts for chamfering: No. 215720; 215724; 215728; 215744; 215758.**
- **If other milling inserts are used, the tool life may be less and surface quality may suffer.**
- **Use GARANT torque screwdriver TQ No. 211750 size 5.0 with bit No. 674252 size 15IP.**

Technical description

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|-----------------------------|-----------------------|
| Angle γ | 20 degrees |
| Mounting bore \varnothing | 27 mm |
| achievable chamfer width b | 28.5 mm |
| achievable chamfer height h | 10 mm |
| suitable indexable insert | AP.. 1604.. |
| Overall length L_{tot} | 50 mm |
| Pack of insert screws | 219811 (15IP; 5.0 Nm) |

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|--|--------------------|
| largest $\varnothing D_1$ | 91 mm |
| smallest $\varnothing D$ | 35 mm |
| achievable chamfer length l | 30 mm |
| Number of effective inserts Z_{eff} | 3 |
| Feed rate per tooth at h_{max} | 0.3 mm |
| Number of indexable inserts | 6 |
| Shank type | with bore |
| Through-coolant | yes |
| Tool exchange | PowerCard |
| Type of product | Indexable end mill |

Accessories

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|---|-------------|
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP | 674252 15IP |
| Torque screwdriver, fixed setting set torque 5,0 N·m | 211750 5,0 |
| Set of insert screws 10-piece | 219811 |