

Garant
Chamfer mill, with bore, Angle γ : 30°

Order data

Order number	215700 30
GTIN	4045197410511
Item class	210

Description
Note:

- **Recommended milling inserts for chamfering: No. 215720; 215724; 215728; 215744; 215758.**
- **If other milling inserts are used, the tool life may be less and surface quality may suffer.**
- **Use GARANT torque screwdriver TQ No. 211750 size 5.0 with bit No. 674252 size 15IP.**

Technical description

Pack of insert screws	219811 (15IP; 5.0 Nm)
Angle γ	30 degrees
Mounting bore \varnothing	27 mm
achievable chamfer length l	30 mm
achievable chamfer width b	26.5 mm
largest $\varnothing D_1$	84.6 mm
Overall length L_{tot}	50 mm

achievable chamfer height h	15.1 mm
suitable indexable insert	AP.. 1604..
Number of effective inserts Z_{eff}	3
smallest \varnothing D	35 mm
Feed rate per tooth at h_{max}	0.2 mm
Number of indexable inserts	6
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Set of insert screws 10-piece	219811
Torque screwdriver, fixed setting set torque 5,0 N·m	211750 5,0