Garant

Shoulder mill 90° short, Weldon shank, ∅ D / number of teeth Z: 32/3mm

Order data

Order number	215705 32/3
GTIN	4045197410566
Item class	21O

Description

Version:
Indexable shoulder mill with irregular pitch for very smooth cutting.
Note:
Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Technical description

Cutting edge ∅ D_C	32 mm
Overhang L_1	50 mm
suitable indexable insert	AP.. 16..
Pack of insert screws	219812 (15IP; 5.0 Nm)
Overall length L_{tot}	110 mm
Shank ∅ D_s h6	32 mm
Number of cutting edges Z	3
Shank type	Weldon shank
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes

Tool exchange	PowerCard
Type of product	End / face mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 5,0 N·m	211750 5,0
Set of insert screws10-piece	219812