

**Garant**
**Shoulder mill 90° short, Weldon shank, Ø D / number of teeth Z: 32/3mm**

**Order data**

Order number	215705 32/3
GTIN	4045197410566
Item class	210

**Description**
**Version:**

Indexable shoulder mill with irregular pitch for very smooth cutting.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Tool exchange: PowerCard

Cutting edge Ø D<sub>c</sub>: 32 mm

Number of cutting edges Z: 3

Overhang L<sub>1</sub>: 50 mm

Overall length L<sub>tot</sub>: 110 mm

Shank Ø D<sub>s</sub> h6: 32 mm

suitable indexable insert: AP.. 16..

**Technical description**

Cutting edge Ø D <sub>c</sub>	32 mm
Overhang L <sub>1</sub>	50 mm
suitable indexable insert	AP.. 16..
Pack of insert screws	219812 (15IP; 5.0 Nm)
Overall length L <sub>tot</sub>	110 mm
Shank Ø D <sub>s</sub> h6	32 mm
Number of cutting edges Z	3

Shank type	Weldon shank
Setting angle $\kappa$	90 °
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 5,0 N·m	211750 5,0
Set of insert screws 10-piece	219812