

Garant
Shoulder mill 90° short, Weldon shank, Ø D / number of teeth Z: 40/4mm

Order data

Order number	215705 40/4
GTIN	4045197410573
Item class	210

Description
Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

Technical description

Overall length L_{tot}	115 mm
Shank $\varnothing D_s$ h6	32 mm
Overhang L_1	55 mm
Pack of insert screws	219812 (15IP; 5.0 Nm)
Cutting edge $\varnothing D_c$	40 mm
suitable indexable insert	AP.. 16..
Number of cutting edges Z	4
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 5,0 N·m	211750 5,0
Set of insert screws 10-piece	219812