

Garant
APMT 060220 ER, HB7630, Type: INOX

Order data

Order number	215667 INOX
GTIN	4045197673763
Item class	21A

Description
Note:

Standard application values for $a_e = 0.25 \times D$. $a_p = 3$ mm, a_p max = 4 mm.

Corner radius: 2 mm

Feed f_z per tooth: 0.08 mm

Technical description

Type	INOX
Feed f_z per tooth	0.08 mm
Corner radius	2 mm
ISO code indexable insert	APMT 060220 ER
Grade	HB7630
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	170 m/min	M
INOX > 900 N/mm ²	suitable	130 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		