

**Garant**

**Copy mill 0° negative, Plain shank, Ø D / number of effective cutting edges Z:**  
**10mm**



## Order data

Order number	212070 10
GTIN	4045197192271
Item class	210

## Description

### Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

### Note:

$a_{p\max} = 1.1 \text{ mm}$ .

Use GARANT torque screwdriver TQ No. **211750 size 0.6** with bit No. **674252 size 6IP**.

## Technical description

suitable indexable insert	RD.. 0501
Cutting edge Ø D <sub>c</sub>	10 mm
Pack of insert screws	219802 (6IP; 0.6 Nm)
Overall length L <sub>tot</sub>	70 mm
Ø D <sub>3</sub>	5 mm
Overhang L <sub>1</sub>	30 mm
Shank Ø D <sub>s</sub> h6	10 mm
Number of cutting edges Z	2
Through-coolant	yes
Circular interpolation milling Ø D <sub>max</sub>	18 mm

Circular interpolation milling $\varnothing D_{\min}$	15 mm
Ramping angle $\alpha_{\max}$	5.37 degrees
Ramping length L for $\alpha_{\max}$	3.72 mm
Circular interpolation milling $a_p$	1.1 mm
Setting angle $\kappa$	15 – 27 degrees
Shank type	Plain shank
Milling head suitable for insert shape	round
Milling application	Circular milling
Milling application	Ramping
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Type of product	Copy mill

## Accessories

Set of insert screws 10-piece	219802
Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP