

**Garant**
**Shoulder mill 90° long, Plain shank, Ø D / number of teeth Z: 32/3mm**


## Order data

Order number	215710 32/3
GTIN	4045197410597
Item class	210

## Description

### Version:

Indexable shoulder mill with irregular pitch for very smooth cutting.  
Without through-coolant feed.

### Note:

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

## Technical description

Cutting edge Ø D <sub>c</sub>	32 mm
Overhang L <sub>1</sub>	50 mm
Shank Ø D <sub>s</sub> h6	32 mm
Overall length L <sub>tot</sub>	250 mm
Pack of insert screws	219812 (15IP; 5.0 Nm)
suitable indexable insert	AP.. 16..
Number of cutting edges Z	3
Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Spacing of the cutters	unequal spacing
Through-coolant	no
Tool exchange	PowerCard

Type of product

End / face mill

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**Accessories**

Torque screwdriver, fixed setting set torque 5,0 N·m

211750 5,0

Set of insert screws 10-piece

219812

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile  
15IP

674252 15IP