

# Solid carbide arbor configurable, for cutter head Ø D: 25mm



### **Order data**

Order number	212000 25
GTIN	4045197659255
Item class	29W

### **Description**

#### **Version:**

Precision-ground arbor for GARANT TopCut screw-in heads.

**System radial run-out**  $\leq$  **10 \mum** due to the combination of taper and flat face.

Shank ground to h6 over its entire length – for individual cutting out and cutting to length.

#### Note:

**Maximum milled depth** =  $L_1 + I$ ; I = see dimensions of the screw-in heads: No. 210050 – 210410. Assembly wrench = No. 219987.

Plug-in adapter for torque wrench = No. 219986.

For long tool overhang, reduce technology data.

The shank can also be cut back to  $\emptyset$  d<sub>1 min</sub>.

## **Technical description**

for cutter head Ø D	25 mm
Reach L <sub>1</sub>	45.8 mm
Shank Ø D₅h6	25 mm
minimum available external $\emptyset$ d <sub>1</sub>	24.8 mm
recommended tightening torque	35 Nm
Overall length L	198 mm
Series	TopCut
Through-coolant	yes
Type of product	Threaded copy mill arbor