



## Copy mill 0° negative, Weldon shank, Ø D: 25L\_ mm

### Order data

|              |               |
|--------------|---------------|
| Order number | 212105 25L_   |
| GTIN         | 4045197193667 |
| Item class   | 210           |

### Description

#### Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning of the insert as the cutting edge wears.**

#### Description:

Milling body with irregular pitch for smooth cutting. High axial run-out accuracy and concentricity. Stepless repositioning as the cutting edge wears. Universal application at high feed rates in tool and die making. RD.. 10 – ap max = 2.5 mm.

#### Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p\max} = 2.5$  mm.

Milling head suitable for insert shape: round

Milling application: Circular milling

Milling application: Ramping

Spacing of the milling cutter's cutting edges: unequal spacing

Tool exchange: PowerCard

### Technical description

|  |                  |
|--|------------------|
| Machining strategy                     |                  |
| Milling application                    | Circular milling |
| Milling application                    | Ramping          |
| Shank type                             | Weldon shank     |
| Tool exchange                          | PowerCard        |
| Milling head suitable for insert shape | round            |
| Direction of infeed                    |                  |

|                        |                 |
|------------------------|-----------------|
| Spacing of the cutters | unequal spacing |
| Setting angle $\kappa$ |                 |
| Type of product        |                 |