

Garant
Chamfer mills, with bore, Angle γ : 20°

Order data

Order number	215795 20
GTIN	4045197658203
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

achievable chamfer height h	9 mm
suitable indexable insert	AP.. 1003
largest $\varnothing D_1$	69 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
achievable chamfer width b	26 mm
smallest $\varnothing D$	17 mm
achievable chamfer length l	27.5 mm
Number of effective inserts Z_{eff}	3
Overall length L_{tot}	52 mm

Mounting bore \varnothing	22 mm
Angle γ	20 degrees
Feed rate per tooth at h_{\max}	0.3 mm
Number of indexable inserts	9
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10-piece	219814